



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1701

Job Sheet 195177



Part No: 647.1701

Job Qty: 1 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/15/19

Job Tracking No:

Due Date: 5/16/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 18.03.01 REVISE BOM AS PER
DWG DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		5/16/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	Small Fab - 2 - B4B	1 pcs		5/16/19	0.00	0.41	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		

Plex 5/15/19 10:38 AM Dart.Renwick.Jennife

130	QC 5	1 pcs	5/16/19	0.00 0.00	Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
190	Small Fab - 3 - B4B	1 pcs	5/16/19	0.00 0.41	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
200	QC 5	1 pcs	5/16/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
210	Packaging 3-1 - Stock - B4B	1 pcs	5/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	

Plex 5/15/19 10:38 AM Dart.Renwick.Jennife

009818

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	1 pcs	5/16/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21 MAY 17 2019

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (Small Fab) 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg *** TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: ***
 130 - (QC5- Inspect part completeness to step on W/O)
 190 - (Small Fab) ASSEMBLE AS PER DWG
 200 - (QC5- Inspect part completeness to step on W/O)
 210 - (Identify as per dwg & Stock Location: _____) *** IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV ***
 220 - (QC21- Final Inspection - Work Order Release)

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104213
647.1713	Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5109115
CR3213-4-4	Rivet, Cherry	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5184161
MS21042-3	Nut use MS21042L3 per QSI 017	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144952
MS27039-1-14	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	F120449-40
NAS1149F0332P	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5150462
647.1710	Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157926
647.1711	Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157384

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1710	1	2	0
	647.1711	1	4	0
	647.1712	1	9	0
	647.1713	1	11	0
	CR3213-4-4	22	213	0
	MS21042-3	1	561	0
	MS27039-1-14	1	107	0
	NAS1149F0332P	2	4,469	0

Part Specifications
Specifications could not be found.

Plex 5/15/19 10:38 AM Dart.Renwick.Jennifer

DART
AEROSPACE

Container No: S181530

Part: 647.1701
 Job No: 195177
 Serial No/Batch: S181530

Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's

Date: 05/15/19

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com